DECLARATION OF PERFORMANCE

DoP Nr. 604

HELUZ FAMILY 44-R grinded

1. Unique identification code of the product-type: 27448.00

2. Intended use:

fired masonry element for protected load-bearing, single-layer thermally insulated walls

3. Manufacturer

HELUZ cihlářský průmysl a.s., U Cihelny 295, CZ 373 65 Dolní Bukovsko IČ: 46680004 Factory: Hevlín I.

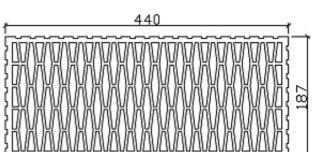
5. System of assessment and verification of constancy of performance of the construction product: System 2+

6a. Harmonised standard: EN 771-1:2011+A1:2015; Notified body/ies: 1020 TZÚS Praha, s.p. FPC certificate: 1020-CPR-060023866

7. Declared performance:

Essential characteristic					Performance		Harmonized technical specification
Work dimensions			Category of tolerance		Range category		EN 771-1:2011+A1:2015
Length:	187	mm	T2+	±3	R2+	4	
Width:	440	mm	T2+	±5	R2+	6	-
Height:	249	mm	Tm 0,4	±0,4	R2+	1	
Flatness of bed faces					-0,1	mm	
Plane parallelism of bed faces					0,4	mm	
Compressive : bedface)*	ompressive strength (\perp edface)*		Category I, P	mean normalized	10 11,5	N/mm²	
Bond strength (for elements intended for use in load- bearing structures)		determined value		0,3	N/mm²	EN 998-2:2016	
Gross dry density					670	kg/m3	EN 771-1:2011+A1:2015
Category of tolerance					D2		
Dimensional stability			moisture movement		NPD	mm/m	
Active soluble	salts co	ontent			NPD (S0)		-
Reaction to fire					class A1		
Water absorption					Not to be left exposed!		
Direct airborne sound insulation			wall with the both side plaster		NPD	dB	
Group of masonry units Vertically perforated element with a group 3 in accordance with EN 199							

The grawing is indicative and may be modified slightly



* Test according to EN 772-1, treating compressed areas according to article 7.2.4 and conditioning according to article 7.3.2. A single strength value is not less than 0.8 times of the declared compressive strength.

Essential characteristic		Performance		Harmonized technical specification
Water vapor permeability	Diffusion resistance factor	5/10		EN 1745:2021
Thermal conductivity $\lambda_{10,dry}$,	Method NPD	NPD	W/mK	EN 1745:2021
Durability against freeze-thaw	Not to be left exposed!	NPD (F0)		EN 771-1:2011+A1:2015
Hazardous substances				

Next characteristics Acoustic brick

The minimum thickness of the face side shells is and of the perpend shell is	NPD NPD	mm mm
The minimum thickness of the webs is	NPD	mm
Percentage of voids is	54	%
Minimum area for concrete infill canal is and its smallest dimension	NPD NPD	mm ² mm
The average volume of the recess (mortar pockets) is	NPD	ml
Percentage of grip hole is	NPD	%

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer

Signed for and on behalf of the manufacturer by:

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Dolní Bukovsko 20. 9. 2024

Ing. Jan Smola, MBA Director and Member of the Administrative Board