

# DECLARATION OF PERFORMANCE

rev. 5

DoP Nr. 994

**HELUZ P15 25**

1. Unique identification code of the product-type: 20250.10

2. Intended use:

fired masonry element for protected load-bearing envelope walls

3. Manufacturer

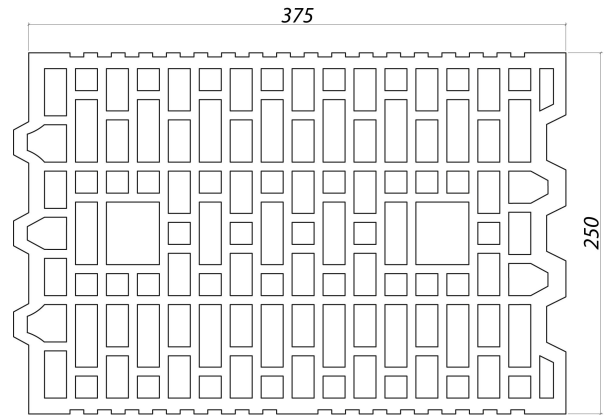
HELUZ cihlářský průmysl a.s. , U Cihelny 295, CZ 373 65 Dolní Bukovsko IČ: 46680004  
Factory: Hevlín I.

5. System of assessment and verification of constancy of performance of the construction product: System 2+

6a. Harmonised standard: EN 771-1:2011+A1:2015; Notified body/ies: 1020 TZÚS Praha, s.p.

FPC certificate: 1020-CPR-060023866

7. Declared performance:



The drawing is indicative and may be modified slightly

Essential characteristic		Performance		Harmonized technical specification	
Work dimensions		Category of tolerance		Range category	
Length:	375 mm	T2	±5	R2	6
Width:	250 mm	T2	±4	R2	5
Height:	238 mm	T2	±4	R2	5
Flatness of bed faces				NPD	mm
Plane parallelism of bed faces				NPD	mm
Compressive strength (⊥ bedface)*	Category I, P	mean normalized		15 17,1	N/mm <sup>2</sup>
Bond strength (for elements intended for use in load-bearing structures)	determined value			0,15	N/mm <sup>2</sup>
Gross dry density				810	kg/m <sup>3</sup>
Category of tolerance				D2	
Dimensional stability	moisture movement			NPD	mm/m
Active soluble salts content				NPD (S0)	
Reaction to fire				class A1	
Water absorption				Not to be left exposed!	
Direct airborne sound insulation	wall with the both side plaster			NPD	dB
Group of masonry units	Vertically perforated element with a tongue and groove system, group 2 in accordance with EN 1996-1-1, see attached picture				

\* Test according to EN 772-1, treating compressed areas according to article 7.2.4 and conditioning according to article 7.3.2. A single strength value is not less than 0.8 times of the declared compressive strength.

Essential characteristic		Performance	Harmonized technical specification
Water vapor permeability	Diffusion resistance factor	<b>5/10</b>	<b>EN 1745:2021</b>
Thermal conductivity $\lambda_{10,dry}$	Method <b>P3</b>	<b>0,26</b> W/mK	<b>EN 1745:2021</b>
Durability against freeze-thaw	Not to be left exposed!	<b>NPD (F0)</b>	<b>EN 771-1:2011+A1:2015</b>
Hazardous substances	Mass activity $^{226}\text{Ra}$ <120 Bq.Kg-1		

Next characteristics Acoustic brick

The minimum thickness of the face side shells is	<b>NPD</b>	mm
and of the perpend shell is	<b>NPD</b>	mm
The minimum thickness of the webs is	<b>NPD</b>	mm
Percentage of voids is	<b>50</b>	%
Minimum area for concrete infill canal is	<b>NPD</b>	mm <sup>2</sup>
and its smallest dimension	<b>NPD</b>	mm
The average volume of the recess (mortar pockets) is	<b>NPD</b>	ml
Percentage of grip hole is	<b>3</b>	%

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer

Signed for and on behalf of the manufacturer by:



Dolní Bukovsko 20. 9. 2024

Ing. Jan Smola, MBA  
Director and Member of the Administrative Board